

HDPE FILM EXTRUSION

293-285D Grade

TU 2243-127-00203335-2000, rev.1-7

MAIN QUALITY SPECIFICATIONS			
No	Parameter	Unit	Standart
1	Density	g/cm ³	0,943 - 0,949
2	Melt Flow Index	g/10 min	0,4 - 0,7
3	Melt Flow Index spread within one batch	%, max	+/-10
4	Number of impurities	pcs, max	3
5	Ash weight content	%, max	0,06
6	Volatile weight content	%, max	0,09
7	Tensile yield strength	MPa, min	17
8	Tear strength	MPa, min	20,6
9	Elongation at break	%, min	700